



SOCIETA' ITALIANA
PROFILATI
INOSSIDABILI SPA

Via Sciascia 6/a - 43122 Parma, Italia - Tel. 0521 - 273198 (r.a.) - Fax 0521 - 273188
Cap.Soc. Euro 2.200.000 int.versato - R.E.A. 178037
Cod.Fisc. e n. iscrizione R.I. Parma 01783550344 - VAT IT 01783550344

UMSTEMPELBESCHEINIGUNG

Stamp Transfer Certificate

LIEFERANSCHRIFT:
Delivery address:

4117875

KUNDE :
Customer:

Werkstoffnashweis / Material Certificate					Liererumfang / Supply schedule		
HERSTELLER	ABNAHMEPRUEFZEUGNISS	SCHMELZE	LOS/BAND NR.	IHRE AUFTRAGSNUMMER	WERSTOFF/ABMESSUNG mm	STUECKZAHL	GEWICHT KG.
Supplier	Mill Test Certificate	Heat nr.	Coil Nr.	Your Order Nr.	Type/Dimensions mm.	Quantity in bars	Weight kg.
APERAM		842054	84205445	35514	Piatto CES.316T F1 140,000X10,000	4000	6,000000 265,000
APERAM		822096	82209621	35514	Piatto CES.316T F1 150,000X10,000	4000	11,000000 516,000
APERAM		842054	84205445	35514	Piatto CES.316T F1 160,000X10,000	4000	5,000000 251,000
ACERINOX		L6CH	03L6CH	35514	Piatto CES.316T F1 160,000X15,000	4000	4,000000 307,000
APERAM		842054	84205445	35514	Piatto CES.316T F1 180,000X10,000	4000	4,000000 227,000
APERAM		842054	84205445	35514	Piatto CES.316T F1 200,000X10,000	4000	8,000000 501,000
OUTOKUMPU		565036	003	35514	Piatto CES.316T F1 200,000X12,000	4000	3,000000 230,000
ACERINOX X		L6CH	03L6CH	35514	Piatto CES.316T F1 200,000X15,000	4000	4,000000 385,000
JINDAL		1305J0183	13062	35514	Piatto CES.316T F1 200,000X20,000	4000	2,000000 262,000
TSINGSHAN		Y171103B0...	Y1803232205	35606	Piatto CES.304 F1 40,000X6,000	4000	102,000000 769,000

UNSERE P.L. :
Our P.L. :

DATUM:
Date:

BESICHTIGUNG UND MASSKONTROLLE: OHNE BEANSTANDUN
Visual and dimensional control: without objection

DIE UMSTEMPELUNG IST DURCH DEN VOM BESTELLER BEAUFTRAGTEN SACHVERSTAENIGEN BZW. DEM WERKSSACHVERSTAENDIGEN VON DER FA S.I.P.I. MIT STEMPELABDRUCK BESTAETIGT
The stamp transfer is confirmed by the authorized expert designed by the ordered of the S.I.P.I. works expert resp. with a stamp

DIE UMSTEMPLUNG ERFOLGT MIT ZUSTIMMUNG DES TUEV BAYERN SACHSEN (OKTOBER 1993)
Stamp transfer takes place by agreement from TUEV BAYERN SACHSEN (OCTOBER 1993)

STEMPEL UND UNTERSCHRIFT DES VOM TUEV ANERKANNTEN UMSTEMPELUNGSBERICHTIGTEN
Stamp and signature of TUEV authorized expert:

BEMERKUNG:

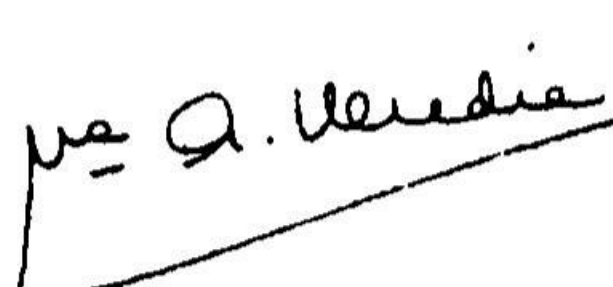
CC

ACERINOX EUROPA FABRICA DEL CAMPO DE GUBERNATAD PALMONES (LOS BARRIOS) TEND (24) - 156 62 93 00 FAX (14) - 156 62 93 11 P.O. BOX 43 11110 LOS BARRIOS (Cádiz)		 by Accredited Body		Abnahmeprüfzeugnis INSPECTION CERTIFICATE Prüf - Nr. F0 2016 19078 10001 C Inspection No. ACCORDING TO EN 10204 3.1 NACH *Zustimmungsschreiben des TÜV Baden vom 21. Februar 1981 Letter of approval from the TÜV Baden dated 21-2-81 *laut Schreiben des TÜV Baden s. v. vom 26 Juni 1989 wird auf die Gegenseignung verzichtet - TÜV Baden renounce to the countersignature according their letter dated 26-6-89												
Besteller - Customer		Auftrags Nr. - Our order n°		Bestellung Nr. - Your order n°												
		SO 23819		BO-46-91												
Prüfgegenstand - Article		Werkstoff Nr und Lieferzustand - Material n° and Condition of Delivery														
BLECH (PLATE)		1.4571 1D														
Werkstoff - Normbez Standard - Grade of Material		Werksbez - Works Grade		Erschmelzungsart - Steelmaking Process												
X6CrNiMoTi17-12-2		Acx - 280		A=AOD Verfahren - AOD Process A												
Anforderungen - Technical requirements				Kennzeichnung - Marking												
EN 10028-7/TRB 100/AD-2000-MERKBLATT W2/W10 DGRL 67/23/EEG (PED) EN-ISO-18286(Thickness Tolerances)				Schmelznummer - No. of melt												
Zeichen des Lieferwerks - Brand of the manufacturer		Stempel des Sachverständigen - Inspector's stamp														
																
Pos Nr. Item N°	Stückzahl Quantity	Abmessung - Dimensions mm		Schmelze Nr Heat N°	Probe Nr Test N°											
54	2	15,000 x 1.500,00 x 4.000,00		L6CH	03L6CH C											
Chemische Analyse - Chemical Composition (%)																
Schmelze Nr Heat N°	C	CR	MN	MO	NI	P	S	SI	TI							
Anforderungen Requirements	0,080	18,500	2,000	2,500	10,500	0,045	0,015	1,000	0,700							
L6CH	0,016	18,770	1,597	2,088	10,670	0,033	0,001	0,548	0,237							
Mechanische Eigenschaften - Mechanical Properties Pr. Temp/T. Temp. 20° C																
Probe Nr Test N°	Prob.-Lage Pos. of Test	Abmessungen des Probestabs Dim. of specimen		Rm N/mm2	Rp 0.2 N/mm2	Rp 1.0 N/mm2	A5 %									
Anforderungen Requirements		Breite x Dicke Width x Thickness mm		520,00 670,00	220,00	260,00	40,00									
03L6CH	CT	30.000	15,00	562,76	274,82	315,88	55,56									
Besichtigung und Masskontrolle wurden durchgeführt: O.B. Surface and dimensions controlled: O.K. Der Werkstoff ist beständig gegen interkristalline Korrosion gemäss EN ISO 3651-2 The material is resistant to intergranular corrosion test according EN ISO 3651-2 Spektroskopische Identitätsprüfung: O.B. Spectrometrical identity test: O.K. Wärmebehandlung: Gekühlt bei 1050 - 1100 °C Heat treatment: Und Abschrecken mit Luft. cooling with air. Die Lieferung entspricht der Bestellung. The delivery is in accordance with the order Issued in agreement with TÜV SÜD Industrie Service GmbH (02/1983)						WERKSACHVERSTÄNDIGER WORK INSPECTOR A. Heredia Zeugnis ist per EDV erstellt und ohne Unterschrift gültig gemäss E-Norm 10204										
Palmones, 17 MAYO 2018																

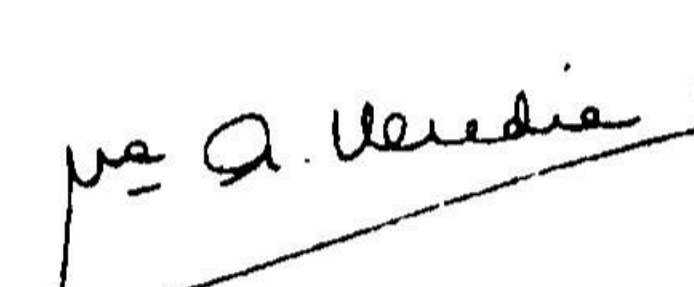
PDT0014

This to declare that the material as described in here as been cut to :
 Piatto CES.316T F1 200,000X15,000 Lenght: 4000,000
 and remarked with steelgrade, heat n°, workinspector's stamp CC



ACERINOX EUROPA FABRICA DEL CAMPO DE GIBALTAR PALMONES (LOS BARRIOS) TFNO (34) + 356 62 93 00 FAX (34) + 356 62 93 11 P.O. BOX 43 11375 LOS BARRIOS (Cádiz)		 by Accredited Body		INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION				3.1				
				ACCORDING TO EN 10204		CERTIFICATE N° F0 2016 19078 10002 * CERTIFICADO N°						
CUSTOMER CLIENTE				OUR ORDER N° N° PEDIDO		YOUR ORDER N° S/ PEDIDO						
				SO 23819		BO-46-91						
				TRADE MARK SELLO DEL FABRICANTE		INSPECTOR'S STAMP SELLO DEL INSPECTOR						
						STEELMAKING PROCESS PROCESO DE ACERÍA						
						A.O.D.						
REQUIREMENTS NORMAS APLICABLES EN 10088-2:2014 EN-ISO-18286(Thickness Tolerances) ASTM A240Ed15a/A480Ed16-ASME SecIIA SA240/SA480Ed15				INTERGRANULAR CORROSION CORROSIÓN INTERGRANULAR EN ISO 3651-2 ASTM-A-262 PRACTICA E		GRADE MATERIAL Acx 280 1.4571 Acx 280 TP-316Ti						
FINISH ACABADO 1D Nº1												
DIMENSIONS DIMENSIONES		MARKS MARCA		QUANTITY CANTIDAD		TEST N° PROBETA						
COIL / BOX BOBINA / CAJA	CONTENT CONTENIDO	THICKNESS ESPESOR	WIDTH ANCHO	LENGTH LARGO								
D3991B D3991B	03L6CH AB 03L6CH AC	15,000 15,000	1500,00 1500,00	4000,00 4000,00	54 54	1 1	03L6CH 03L6CH					
CHEMICAL ANALYSIS / COMPOSICIÓN QUÍMICA (%)												
HEAT N° COLADA	C	CR	MN	MO	N	NI	P	S	SI	TI		
L6CH	0,018	16,770	1,597	2,068	0,020	10,670	0,033	0,001	0,548	0,237		
MECHANICAL PROPERTIES / CARACTERÍSTICAS MECÁNICAS												
TEST N° PROBETA	PROBE ST TYPE	Rm N/mm2	Rp 0.2 N/mm2	Rp 1.0 N/mm2	A5 %	HRB	A200 %					
03L6CH	C T	562,76	274,82	315,88	55,56	85,00	53,56					
REMARKS / OBSERVACIONES The delivery is in accordance with the order Temperatura de hipertemple entre 1050 y 1100 ° C. NACE-MR0175/ISO 15158:2003; NACE MR0103:2010 (Chem & Mech only).								SURFACE AND DIMENSIONAL CONTROL INSPECCIÓN SUPERFICIAL Y DIMENSIONAL. SATISFACTORY SATISFACTORIA				
								WORK INSPECTOR INSPECTOR				
								 A. Heredia				
								Palmones, 17 MAYO 2016				

This to declare that the material as described in here as been cut to :
 Piatto CES.316T F1 200,000X15,000 Lenght: 4000,000
 and remarked with steelgrade, heat n°, workinspector's stamp CC

ACERINOX EUROPA FABRICA DEL CAMINO DE GIBRALTAR PALMONES (LOS BARRIOS) TMO (34) - 956 62 93 00 FAX (34) - 956 62 93 11 P.O. BOX 93 11170 LOS BARRIOS (Cádiz)		  0769-CPR-VAS-00510 DoP No. 1/2015		INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION 3.1															
CUSTOMER CLIENTE		OUR ORDER N° N° PEDIDO SO 23819		YOUR ORDER N° S° PEDIDO BO-46-91		CERTIFICATE N° CERTIFICADO N° F0 2016 19078 10001 Y													
		TRADE MARK SELLO DEL FABRICANTE 		INSPECTOR'S STAMP SELLO DEL INSPECTOR		STEELMAKING PROCESS PROCESO DE ACERÍA A.O.D.													
REQUIREMENTS NORMAS APLICABLES EN 10088-4:2009 EN-ISO-18286(Thickness Tolerances)		INTERGRANULAR CORROSION CORROSIÓN INTERGRANULAR		GRADE MATERIAL Acx 280 1.4571		FINISH ACABADO 1D													
COIL / BOX BOBINA / CAJA D3991B D3991B		CONTENT CONTENIDO 03L6CH AB 03L6CH AC		DIMENSIONS DIMENSIONES <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th style="width:25%;">THICKNESS ESPESOR</th> <th style="width:25%;">WIDTH ANCHO</th> <th style="width:25%;">LENGTH LARGO</th> </tr> <tr> <td>15,000 15,000</td> <td>1500,00 1500,00</td> <td>4000,00 4000,00</td> </tr> </table>		THICKNESS ESPESOR	WIDTH ANCHO	LENGTH LARGO	15,000 15,000	1500,00 1500,00	4000,00 4000,00	MARKS MARCA 54 54		QUANTITY CANTIDAD 1 1		TEST N° PROBETA 03L6CH 03L6CH			
THICKNESS ESPESOR	WIDTH ANCHO	LENGTH LARGO																	
15,000 15,000	1500,00 1500,00	4000,00 4000,00																	
CHEMICAL ANALYSIS / COMPOSICIÓN QUÍMICA (%)																			
HEAT N° COLADA REQUIREMENTS REQUISITOS L6CH		C	CR	MN	MO	NI	P	S	SI	TI									
		0,080	16,500 18,500	2,000	2,000 2,500	10,500 13,500	0,045	0,015	1,000	0,700									
		0,016	16,770	1,597	2,068	10,670	0,033	0,001	0,548	0,237									
MECHANICAL PROPERTIES / CARACTERÍSTICAS MECÁNICAS																			
TEST N° PROBETA REQUIREMENTS REQUISITOS 03L6CH		PROBE ST C	TYPE T T	Rm N/mm2 520,00 870,00	Rp 0.2 N/mm2 220,00	Rp 1.0 N/mm2 260,00	A5 % 40,00												
				562,76	274,82	315,88	55,56												
REMARKS / OBSERVACIONES The delivery is in accordance with the order										SURFACE AND DIMENSIONAL CONTROL INSPECCIÓN SUPERFICIAL Y DIMENSIONAL SATISFACTORY SATISFACTORIA									
										WORK INSPECTOR INSPECTOR  A. Heredia									

FDT0040

This to declare that the material as described in here as been cut to :
 Piatto CES.316T F1 200,000X15,000 Length: 4000,000
 and remarked with steelgrade, heat n°, workinspector's stamp CC

